



TM

**CORONIL**  
**COATINGS**

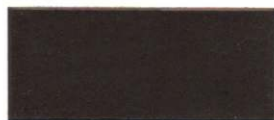
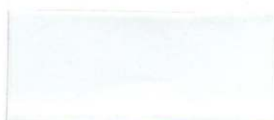
**Powder Coating Powders**

Colour with **Strength**

**COLOUR OPTION GUIDE**



TM

**CORONIL  
COATINGS****Powder Coating Powders****EPOXY & POLYESTER (HYBRIDS)**Usha Beige Glossy  
**9501**Ivory Glossy  
**9502**Dark Cream Glossy  
**9503**Light Cream Glossy  
**9504**New Ivory Glossy  
**9505**Ivory Matt  
**9601**Light Cream Matt  
**9602**Beige Matt  
**9603**BCB Matt  
**9604**BCB Glossy  
**9506**Wood Brown Glossy  
**9507**Nut Brown Glossy  
**9508**Nut Brown Matt  
**9605**Golden Brown Matt  
**9606**White Matt  
**9607**Off White Matt  
**9608**White Glossy  
**9509**Classic White Glossy  
**9510**Milky White Glossy  
**9511**Broken White (S/G)  
**9609**S. S. White (S/G)  
**9694**Coro White Matt  
**8674**Coro Black Matt  
**8670**Pro Black Matt  
**9650**Black Glossy  
**9512**Satin Black  
**9612**Marron Glossy  
**9515**Rose Pink Glossy  
**9516**P. O. Red Glossy  
**9513**Super Red Glossy  
**9514**Safex Red Glossy  
**9517**Fire Red Glossy  
**9518**Light Orange Satin  
**9613**Orange Glossy  
**9569**Lemon Yellow (S/G)  
**9687**Golden Yellow Glossy  
**9520**

Abbreviations: S/G: Semi Gloss, Tex: Texture, Str: Structure



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**CORONIL  
COATINGS****Powder Coating Powders**

Oxford Blue Glossy  
9521



Azure Blue Glossy  
9522



Pepsi Blue Glossy  
9523



Deep Blue Glossy  
9524



American Blue Glossy  
9525



Azure Blue Matt  
9615



VIP Blue Matt  
9616



River Blue Matt  
8627



Pantone Blue Glossy  
9527



Lilac Glossy  
9528



VIP Blue Glossy  
9529



Light Blue Glossy  
9530



D.A. Grey Glossy  
9531



Munshell Grey Glossy  
9532



Steel Grey Glossy  
9533



Havell's Grey Glossy  
9534



D.A. Grey Matt  
9617



Munshell Grey Matt  
9618



Misty Grey Matt  
9619



Auto Grey Matt  
9620



Light Grey Satin (IS631)  
9621



Light Grey Glossy (IS 631)  
9535



Satin Siemense Grey  
9622



Siemense Grey Matt  
9623



Smoke Grey Glossy  
9559



Pencil Grey Matt  
9625



Pista Green Glossy  
9536



Brilliant Green Glossy  
9537



D.S.K. (S/G)  
9668



Army Green Matt  
9627



Bright Green Glossy  
9538



Turquoise Blue Matt  
9628



Silver Grey Glossy  
9539



Sparkle Silver  
9540



Hammerstone Grey  
9911

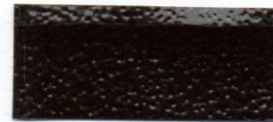
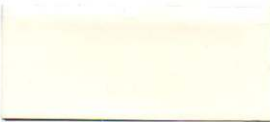


Metallic Silver  
8505

Any colour can be developed as per your requirement.



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**CORONIL**  
COATINGS**Powder Coating Powders****STRUCTURES**D.A. Grey Str.  
9701Munshell Grey Str.  
9702White Str.  
9720Marble White Str.  
9704Ivory Str.  
9705Stone White Str.  
9706Brown Str.  
9707Black Str.  
9708Golden Yellow Str.  
9709Orange Str. (RAL 2000)  
9710P.O. Red Str.  
9711Light Grey Str.  
9712Ultra RAL 7032 Str.  
8733New RAL 7035 Str.  
8702Azure Blue Str.  
9715VIP Blue Str.  
9716Legrand Grey Text.  
9842Cream Text.  
9804Pencil Grey Text.  
9817New Graphite Grey Text.  
9823Black Text.  
9807Warm Grey Text.  
9808Graphite Grey Text.  
9809D.A. Grey Text.  
9810PP. Ivory  
9901PP. Dark Cream  
9902P.P. Pearl White Glossy  
9963P.P. Nut Brown Glossy  
9904PP. Mark White Glossy  
9937PP. Black Glossy  
9906PP. Satin Black  
9907PP. Super Red  
9908P.P. Clear  
9912Antique Silver  
9910

This colour card is to be used as an indication only. In practice, discrepancies may be experienced between colour appearing on this colour card and actual powder coatings due to substrate and surface variations, coating thickness, curing oven condition, gloss levels, binder systems and pigments used during manufacturing.

**TEXTURES****PURE POLYESTERS****SPECIAL****Colour with Strength**



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**CORONIL**  
COATINGS

Powder Coating Powders

RAL 5003 Str.  
9775RAL 5013 Glossy  
8508RAL 5015 Matt  
8650RAL 5018 Str.  
8717RAL 7001 (S/G)  
9632RAL 7004 (S/G)  
9699RAL 7016 Matt  
8626RAL 7021 Str.  
8723RAL 7022 Matt  
8642RAL 7032 Str.  
9714RAL 7035 Str.  
9703RAL 7040 Glossy  
8565RAL 7047 Matt  
9653RAL 9001 Glossy  
9568RAL 9002 Matt  
9658RAL 9003 Glossy  
8546RAL 9007 (S/G)  
8634RAL 9010 Matt  
9657RAL 9016 Glossy  
8544RAL 9018 Matt  
8686RAL 9001 Str.  
8757RAL 9002 Str.  
9797RAL 9010 Str.  
9782RAL 9016 Str.  
9799RAL 7016 Str.  
9793RAL 7022 Str.  
8755RAL 7036 Str.  
9750RAL 7042 Str.  
8756RAL 1013 Matt  
8669RAL 1015 Glossy  
8548RAL 1016 Glossy  
8509RAL 1017 Matt  
8660Prince White Text.  
9826Off White Text.  
9811Signal White Text.  
9819P.B. White Text.  
9838

POPULAR RAL COLOURS

FOR LED  
LIGHTING[www.coronil.in](http://www.coronil.in)

**Coronil Coatings** develops & produce environment friendly high quality powder coatings powders for interior and exterior applications. We produce a variety of powder coating powders including Epoxy, Epoxy-Polyester (Hybrids) & Pure Polyester.

**Coronil Coatings** provide a wide range of performance properties offering excellent resistance to corrosion, heat impact, abrasion fading from sunlight & extreme weather condition. Colour selection is virtually unlimited with high & low gloss, metallic and clear finish available. Texture selection range from smooth surface & rough textures for aesthetic solution.

Today Powder Coating are used in every segments i.e. Automobile, Aluminium Extrusion, White Goods, Furniture's, Electrical Equipments, Hardware, Lighting Products, Industrial Equipments, Machinery, Control Panels and many more Metal Industries.



## Selecting a Resin System for Powder Coating Powders

The beauty of today's Powder Coating technology is that you name application area and Powders can be formulated to meet those performance levels. There is wide range of resin system available and it is very important to know the key properties every resin system offers and their comparison as well.

### Epoxy Powders

- Tough
- Higher Surface Hardness
- Chemically Resistant
- Wide Range of Functional Properties
- Poor Exterior Durability
- Poor Over Bake Resistance

### Epoxy Polyesters (Hybrids)

- Good Decorative Properties
- Improved UV & Overbake resistance over epoxies
- Preferred for General Interior Application

### Pure Polyesters

- Very Good Exterior Durability
- Good Over Bake Resistance
- Architectural Application
- Exterior Application
- Good Mechanical Properties

| Curing Schedules |                    |            |
|------------------|--------------------|------------|
|                  | Object Temperature | Duration   |
| Matt             | 200°C              | 10-12 mins |
| Semiglossy       | 190°C              | 10-12 mins |
| Glossy           | 180°C              | 10-12 mins |

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|------------------|--------------------|------------|
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